



Dart Aerospace Ltd.  
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Canada

RBE332A94-3400-03-9

Job Sheet 203744



Tel (613) 632-5200  
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Part No: RBE332A94-3400-03-9

Job Qty: 1 pcs

Part Name: Sight Support



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/26/19

Job Tracking No:

Due Date: 12/6/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG RBE332A94-3400-03 Rev A IPP Rev. A 19.02.19 New issue DP Verify DD

Ship Via:



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Container No: S241414



Part: RBE332A94-3400-03-9

Job No: 203744

Serial No/Batch: S241414

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 12/17/19

| Job Routing |                             |       |            |          |           |         |                        |           |                                  |
|-------------|-----------------------------|-------|------------|----------|-----------|---------|------------------------|-----------|----------------------------------|
| Op No       | Operation                   | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier    |           | Sign-off                         |
|             |                             |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier  | Lead Time |                                  |
| 100         | Small Fab - 1               | 1 pcs | 12/6/19    | 12/6/19  | 0.00      | 0.20    | Small Fab - 1          |           |                                  |
|             |                             |       |            |          |           |         | Small Fab - 2          |           | MLL                              |
|             |                             |       |            |          |           |         | Small Fab - 3          |           |                                  |
|             |                             |       |            |          |           |         | Small Fab - 4          |           |                                  |
|             |                             |       |            |          |           |         | Small Fab - 5          |           |                                  |
|             |                             |       |            |          |           |         | Small Fab - 6          |           |                                  |
|             |                             |       |            |          |           |         | Small Fab - 7          |           |                                  |
|             |                             |       |            |          |           |         | Small Fab - 8          |           |                                  |
|             |                             |       |            |          |           |         | Small Fab - 9          |           |                                  |
| 110         | QC 5                        | 1 pcs | 12/6/19    | 12/6/19  | 0.00      | 0.00    | QC 5 - 10              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 12              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 17              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 18              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 19              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 22              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 24              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 3               |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 43              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 49              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 51              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 58              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 68              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 9               |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 50              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 30              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 40              |           | DAS<br>DEC 18 2019<br>40<br>9-89 |
|             |                             |       |            |          |           |         | QC 5 - 61              |           |                                  |
|             |                             |       |            |          |           |         | QC 5 - 81              |           |                                  |
| 120         | Packaging 3-1 - Stock - B4B | 1 pcs | 12/6/19    | 12/6/19  | 0.00      | 0.00    | Packaging 3 - 1 - B4B  |           |                                  |
|             |                             |       |            |          |           |         | Packaging 3 - 2 - B4B  |           |                                  |
|             |                             |       |            |          |           |         | Packaging 3 - 3 - B4B  |           |                                  |
|             |                             |       |            |          |           |         | Packaging 3 - 4 - B4B  |           |                                  |
|             |                             |       |            |          |           |         | Packaging 3 - 5 - B4B  |           |                                  |
|             |                             |       |            |          |           |         | Packaging 3 - 6 - B4B  |           |                                  |
|             |                             |       |            |          |           |         | Packaging 3 - 7 - B4B  |           |                                  |
|             |                             |       |            |          |           |         | Packaging 3 - 8 - B4B  |           |                                  |
|             |                             |       |            |          |           |         | Packaging 3 - 9 - B4B  |           |                                  |
|             |                             |       |            |          |           |         | Packaging 3 - 10 - B4B |           |                                  |
| 130         | QC 21 - FG                  | 1 pcs | 12/6/19    | 12/6/19  | 0.00      | 0.00    | QC 21 - FG - 21        |           |                                  |
|             |                             |       |            |          |           |         | QC 21 - FG - 70        |           |                                  |
|             |                             |       |            |          |           |         | QC 21 - SA - 53        |           |                                  |

Part Op 100 - Assemble as per DWG. See note 8.  
Descriptions: 110 - QC5- Inspect part completeness to step on W/O  
120 - The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.  
130 - QC21- Final Inspection - Work Order Release

65  
67  
70  
68  
140B  
140B

| Job BOM                            |                                                                     |               |                      |            |
|------------------------------------|---------------------------------------------------------------------|---------------|----------------------|------------|
| Part / Item                        | Component Name                                                      | Quantity      | Operation            | Container  |
| 90591A161                          | Hex Nut M8 x 1.25                                                   | 3 Ea (3 ea)   | 100-Small<br>Fab - 1 | FL138414-7 |
| 91166A270                          | Washer, M8                                                          | 3 Ea (3 ea)   | 100-Small<br>Fab - 1 | 5116853    |
| 91280A550                          | ZINC PLATED CLASS 8.8 STEEL HEX HEAD SCREW M8 X 1.25 mm X 60 mm LG. | 3 Ea (3 ea)   | 100-Small<br>Fab - 1 | 5157240    |
| 96445K241                          | STEEL BELLEVILLE DISC SPRING 9.2 mm ID. X 18 mm OD. X 1 mm THK.     | 12 Ea (12 ea) | 100-Small<br>Fab - 1 | 5236572    |
| RBE332A94-3400-03-10 Block         |                                                                     | 1 pcs (1 ea)  | 100-Small<br>Fab - 1 | 5163924    |
| RBE332A94-3400-03-11 Support       | Ⓢ ZINC                                                              | 1 pcs (1 ea)  | 100-Small<br>Fab - 1 | 5218611    |
| Job Allocations                    |                                                                     |               |                      |            |
| Operation                          | Component Part                                                      | Required      | Inventory            | Allocated  |
| 100-Small Fab - 1                  | 90591A161                                                           | 3             | 54                   | 0          |
|                                    | 91166A270                                                           | 3             | 101                  | 0          |
|                                    | 91280A550                                                           | 3             | 12                   | 0          |
|                                    | 96445K241                                                           | 12            | 12                   | 0          |
|                                    | RBE332A94-3400-03-10                                                | 1             | 7                    | 0          |
|                                    | RBE332A94-3400-03-11                                                | 1             | 6                    | 0          |
| Part Specifications                |                                                                     |               |                      |            |
| Specifications could not be found. |                                                                     |               |                      |            |

Plex 11/26/19 3:45 PM Dart.Renwick.Jennifer